



**CERTIFICATE OF CONFORMITY OF THE  
FACTORY PRODUCTION CONTROL  
0416-CPR-11978-01**



CERTIFICATE

In compliance with Regulation (EU) 305/2011 of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product

**Manufacture of structural welded steel components and kits**

Execution classes EXC1, EXC2 and EXC3

Declaration of essential characteristics: ZA.3.2 (Method 1) and ZA.3.4 (Method 3a)

placed on the market under the name or trademark of

**Hobro Rustfri Procesteknik  
Benshøj Industrivej 22, DK-9500 Hobro**

and produced in the manufacturing plant(s) Benshøj Industrivej 22, DK-9500 Hobro

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

**EN 1090-1:2009+A1:2011**

under system 2+ are applied and that **the factory production control is assessed to be in conformity with the applicable requirements.**

This certificate was first issued on **2020-05-14** and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are significantly modified, unless suspended or withdrawn by the notified factory production control certification body.

The validity of the certificate can be verified on the Internet at [www.kiwa.com/fi](http://www.kiwa.com/fi).

Inspecta Sertifointi Oy, notified body No. 0416, has issued the certificate on 2020-05-14.

Mikko Törmänen, Managing Director



Inspecta Sertifointi Oy

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## DECISION

2020-05-14

### DECISION ON CE-CERTIFICATION

Certificate of factory production control number 0416-CPR-11978-01

Inspecta Sertifiointi Oy has granted this product certificate to certify that the factory control of the products mentioned in this decision fulfils the requirements set in the requirement documents.

**Certificate holder:** Hobro Rustfri Procesteknik  
Benshøj Industrivej 22, DK-9500 Hobro

**Place of manufacture:** Benshøj Industrivej 22, DK-9500 Hobro

**Scope of the certificate:** Manufacture of structural welded steel components and kits  
Execution classes EXC1, EXC2 and EXC3  
Declaration of essential characteristics: ZA.3.2 (Method 1) and ZA.3.4 (Method 3a)

**Specification of the scope:** Welding processes 135, 138, 141  
Material groups 1.1, 1.2, 1.4, 8  
Material thickness 25 mm, base plates 50 mm

Production processes welding, drilling sawing, roll forming

Qualification of welding procedures EN ISO 15614-1

Responsible welding coordinator Peter Østergaard, level B,  
EN 1090-2:2018  
Niels Jørgen Christiansen VT level 2, EWS DK 00046, level S,  
EN 1090-2:2018

**Requirement documents:** EN 1090-1:2009+A1:2011

**System of assessment and verification of constancy of performance:** 2+

**Reports of inspections and tests forming the basis of the decision:**

Initial inspection, 2020-02-26, SERHF0039, Bobby Finnrose

The certificate shall remain valid until further notice provided the requirements set in the General Rules for Product Certification and the above-mentioned product group specific requirement documents are continuously met.

INSPECTA SERTIFIOINTI OY



Matti Järvi  
Business Manager



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